5S Implementation at factory

~Acquire sufficient leadership to promote 5S activities~

As a factory leader, are you already being able to effectively conduct and maintain 5S activities at the shopfloor?

- Are you aware of the importance and roles of 5S implementation at the factory?
- Are you well-equipped with the knowledge of steps and processes of conducting 5S activities?
- Do you know how to check and evaluate the implementation of 5S activities at factory in general and at your section in particular?
- Do you know how to discipline your inferiors to obey the regulations of 5S implementation?

CONTENT

Part 1: Overview of 5S

- What is 5S (Seiri Seiton Seiso Seiketsu Shitsuke)?
- The meaning & benefits of 5S implementation
- The roles & responsibilities of a leader in implementing 5S activities

Part 2: Conducting 5S activities at factory

2.1. Seiri (Sort)

- Make plan and steps to implement "Red tag campaign"
- Methods of making red tag
- Why do the unnecessary things reappear?

2.2 Seiton (Set in order)

- Make plan and steps to implement Seiton
- Visual management techniques (Mapping/ colouring working areas, Using boards for direction and equipment arrangement instruction)
- 7 principles and guidelines for implementing Seiton

2.3. Seiso (Shine)

- Make plan and steps to implement Seiso (Clean, check and prevention process)
- · Methods of making check list
- Guidelines for implementing Seiso

2.4. Seiketsu (Standardize)

Maintain and standardize the implementation of 3S.

2.5. Shitsuke (Sustain)

- Discipline employees to obey the regulation of 5S implementation
- Organize movements promoting 5S activities

Part 3: Steps to conduct and evaluate 5S activities

- Develop policies and standards for 5S implementation
- Standardize the implementation of 5S activities
- Evaluate the implementation of 5S activities

Part 4: 5S study tour at factory

- Visit the process of conducting 5S activities at factory
- Evaluate the implementation of 5S activities after study tour

Part 5: Summary and Action Plan

XThe above content is subject to change without prior notices



OBJECTIVES



- Understand the meaning of 5S and various tools and methods to conduct 5S at the worksite.
- Increase the capability of implementing 5S to the factory by line model practice.

TARGET



Staff



Middle-Management

First-line Management



METHOD



30% theory, **70%** practice through group discussions, presentations, case studies, role-playing, games, etc.





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